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WELCOME TO POF-USA

Patriot Ordnance Factory, Inc. (POF-USA) is an American owned and operated small business with facilities headquartered in Phoenix, Arizona. All POF-USA firearms are American made. POF-USA firearms are engineered and tested to assure they meet the highest standards of durability and performance. Read this manual in its entirety before attempting to operate your POF-USA firearm. In addition, POF-USA recommends that you receive proper training in the handling of firearms prior to operating of any firearm.

PHOENIX DESCRIPTION

Born from the ashes and designed from the ground up, the Phoenix is the perfect plinking platform yet built for serious duty. It's an ideal host for your suppressed shooting and features a 1913 picatinny rail at the rear, allowing the addition of braces and stocks. The direct blowback system has proven to be extremely reliable around the world.

The POF-USA Phoenix is fitted with an aluminum handguard which provides a MIL-STD 1913 rail at the 12 o'clock position. There are multiple M-LOK™ mounting interfaces for accessories at the 3, 6 and 9 o'clock positions and has several sling attachment points.

EYE AND EAR PROTECTION

Before handling any firearm, ensure you, and everyone close to you, are wearing eye and ear protection. Always wear safety glasses that meet the requirements of American National Standards Institute (ANSI) z87.1 and ear plugs and " earmuff"-type protectors whenever you are shooting. Always make certain that people close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles, or similar debris that may emanate occasionally from any firearm in normal use. Without ear protection, repeated exposure to shooting noise may lead to cumulative, permanent hearing loss.



SAFETY WARNING

READ THIS ENTIRE MANUAL THOROUGHLY AND CAREFULLY PRIOR TO USING THIS FIREARM.

Please read the instructions and warnings contained in this manual BEFORE attempting to handle, load or utilize the POF-USA family of firearms. Even if you are familiar with lever action firearms, you need to familiarize yourself with POF-USA firearms and their accessories before handling them in any manner. Failure to do so may result in damage to the firearm, bodily injury to the shooter or bystanders, or even death.

POF-USA firearms are designed and built to use factory manufactured cartridges only. Using hand-loaded, remanufactured, reloaded, or other non-standard ammunition may result in serious malfunction, damage to the firearm, or serious bodily injury to the shooter or bystanders, or even death. POF-USA, Inc. is not liable for any damage to the firearm, bodily injury to person(s), or damage to any property resulting from the use or misuse of any firearm. This manual should accompany the firearm at all times. A replacement copy can be obtained anytime by visiting our website at www.pof-usa.com.

The safety warnings are for the protection of the owner and operator of this POF-USA firearm as well as the safety of others. Disregarding information in this manual or failure to follow the basic rules of safe firearms handling can result in property damage, bodily injury, and even death.

This operator's manual is designed to assist you in learning how to use and care for your POF-USA firearm properly.

Only when you are certain that you fully understand this manual, and can properly carry out its instructions, should you practice loading and firing your firearm with live ammunition. **Having a firearm in your possession is a full-time job; you cannot guess and you cannot forget. You must know how to use your firearm safely.**

If you have any doubts about your ability to handle or use this firearm safely, you should seek supervised instruction.

REPLACEMENT PARTS

Do not attempt to disassemble your POF-USA firearm beyond this manual's guidelines. Disassembly beyond the instructions in this manual is restricted to a certified POF-USA armorer or professional gunsmith. Failure to comply with these restrictions will void your warranty.

Warnings and instructions about the use of some POF-USA replacement parts, assemblies, and accessories may be described in literature accompanying the specific products. Read and carefully

follow those instructions. Such warnings and instructions are provided to assure the safe functioning of the firearm. Failure to heed them may result in improper functioning, damage to the firearm, and serious injury or death to the user or others.

ALTERATIONS

This POF-USA firearm was designed to function properly in its original condition. Unauthorized alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by POF-USA for this firearm. The addition of any parts or accessories beyond the user level of maintenance described in this manual is not authorized.

ABUSIVE HANDLING

POF-USA firearms incorporate effective mechanical safeties. However, like any mechanical device, exposure to abusive conditions may have a negative effect on these safety mechanisms and cause them to fail to work as designed. Do not subject your POF-USA firearm to any type of abusive handling. This includes dropping the firearm, or the firearm being struck by another object. Make sure you maintain control of your firearm at all times. If your firearm does suffer an abusive event such as previously described, do not attempt to use the firearm. Keep the firearm pointed in a safe direction, unload and clear the firearm of all ammunition immediately, and have it inspected by a certified POF-USA armorer or gunsmith prior to using the firearm.

A safe direction is defined as an area in which, if the firearm were to discharge, no property damage would occur and no personal injury would result.

Intentional or repetitive abusive handling of any POF-USA firearm will void the manufacturer's warranty and may render the firearm unsafe.

ACCESSORIES

It is your responsibility to ensure that all accessories, such as slings and firearm-mounted lights, are compatible with this firearm and that the accessories do not interfere with the safe operation and handling of the firearm.

TRANSPORTING

When transporting your firearm, be sure the firearm is unloaded and cleared of all ammunition. It is your responsibility to familiarize yourself with, and observe, the laws of any state you will be traveling through with your firearm.

YOU MUST UNLOAD AND CLEAR THE FIREARM PRIOR TO TRANSPORTING. VERIFY THE MAGAZINE IS REMOVED. VISUALLY AND PHYSICALLY CONFIRM THE FIREARM IS UNLOADED AND CLEARED BEFORE TRANSPORTING. FAILURE TO ENSURE THE FIREARM IS UNLOADED AND CLEARED MAY RESULT IN UNINTENTIONAL DISCHARGE, CAUSING INJURY OR DEATH TO YOURSELF OR OTHERS, OR DAMAGE TO PROPERTY.



STORAGE

The only safe way to store your firearm is unloaded, cleared of all ammunition, and secure. Safe and secure storage is one of the most important responsibilities of any firearm owner. Store your unloaded firearm separate from your ammunition and in places inaccessible to children or unauthorized persons.

NEVER PLACE OR STORE ANY FIREARM IN SUCH A MANNER THAT IT MAY BE DISLODGED. FIREARMS SHOULD ALWAYS BE STORED SECURELY AND UNLOADED, AWAY FROM CHILDREN AND OTHER UNAUTHORIZED USERS. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSON.

CHAMBER SAFETY FLAG

Every POF-USA firearm is shipped with a chamber safety flag. The chamber safety flag prevents the chambering of a round when installed and provides a readily visible indication that the firearm's chamber is empty. The chamber safety flag is to be installed in the firearm's chamber at all times when the firearm is not in use.

LIABILITY

This product is classified as a FIREARM and is sold by POF-USA with the specific understanding that POF-USA shall not be responsible in any manner for malfunctioning of the firearm, physical injury, death, or property damage resulting in whole or in part from:

- Criminal or negligent discharge
- Improper, careless, or abusive handling
- Unauthorized modifications or parts replacement
- Defective, improper, hand-loaded, or reloaded ammunition
- Corrosion
- Neglect
- Other influences beyond our direct and immediate control

This limitation applies regardless of whether liability is asserted on the basis of contract, negligence, or strict liability (including any failure to warn). Under no circumstance shall POF-USA be liable for incidental or consequential damages such as loss of use of property, commercial loss, and loss of earnings or profits.



**PROTECT OUR CHILDREN
STORE YOUR FIREARMS RESPONSIBLY**

STATE BY STATE WARNINGS

Some states require by law that specified warning notices in “larger-than-normal” type be conspicuously included by the manufacturer, distributor, or retailer with firearms sold in that state. Since our products may be sold in those states, we include the following:

California:

 **WARNING**

Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.” If you or someone you know is contemplating suicide, please call the National Suicide Prevention

 **ADVERTENCIA**

Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del fiscal general de california en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño la puede obtener y la usa indebidamente, se le puede multar o enviar a prisión. Si usted o alguien que conoce está contemplando el suicidio, llame a la Línea Nacional de Prevención del Suicidio al 1-800-273 TALK (8255).

Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE”



Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps



may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, FIREARM, SHOTGUN, OR MACHINE GUN, IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURLY LOCKED CONTAINER.”

New Jersey:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. ALL FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE FIREARM, OR MORE THAN ONE FIREARM OR SHOTGUN, WITHIN A 90-DAY PERIOD.”

North Carolina:

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor’s parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b)
- (2) Exhibits it in a public place in a careless, angry, or threatening Manner;
- (3) Causes personal injury or death with it not in self defense; or
- (4) Uses it in the commission of a crime.



Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

As a responsible firearm owner it is your responsibility to be aware of any local, state, or federal laws governing the lawful ownership of firearms. The above is not all inclusive of all states and is subject to change. Please check with your local retailer, state police, and local law enforcement for current regulations in your area.

Visit the NRA website (www.nra.org) or the BATFE website (www.atf.gov) for further information.

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This product can expose you to chemicals including Cumene which is known to the state of California to cause cancer, and Trichloroethylene which is known to the state of California to cause birth defects and/or other reproductive harm. For more information go to www.P65Warnings.co.gov



Este producto puede exponer a sustancias químicas que incluyen al Cumeno, que el estado de California conoce como causante de cáncer, y el Tricloroetileno, que el estado de California conoce como causante de defectos de nacimiento u otros daños reproductivos. Para obtener más Información, vaya a www.P65Warnings.ca.gov



DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. MAINTAIN ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE. SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD.

FIREARM SAFETY RULES

1. **Treat all firearms as if they are loaded.** Always assume that a firearm is loaded even if you think it is unloaded. Every time a firearm is handled, for any reason, check that it is unloaded. If you are unable to check a firearm to see if it is unloaded, leave it alone and seek help from someone more knowledgeable about firearms.
2. **Keep the firearm pointed in the safest possible direction.** Always be aware of where a firearm is pointing. A "safe direction" is one where an accidental discharge of the firearm will not cause injury or damage. Only point a firearm at an object you intend to shoot. Never point a firearm toward yourself or another person.
3. **Keep your finger off the trigger until you are ready to shoot.** Always keep your finger off the trigger and outside the trigger guard until you are ready to shoot. Even though it may be comfortable to rest your finger on the trigger, it is also unsafe. If you are moving around with your finger on the trigger and stumble or fall, you may inadvertently pull the trigger. Sudden loud noises or movements can result in an accidental discharge because there is a natural tendency to tighten the muscles when startled.
4. **Know your target, its surroundings and beyond.** Check that the areas in front of and behind your target are safe before shooting. Be aware that if the bullet misses or completely passes through the target, it may strike a person or object. Identify the target and make sure it is what you intend to shoot. If you are in doubt, DON'T SHOOT! Never fire at a target that is only a movement, color, sound, or unidentifiable shape. Be aware of all the people around you before you shoot.
5. **Know how to properly operate your firearm.** It is important to become thoroughly familiar with your firearm. You should know its mechanical characteristics, including how to properly load, unload, and clear a malfunction from your firearm. Obviously, not all firearms are mechanically the same. Never assume that what applies to one make or model is applicable to another. You should direct questions regarding the operation of your firearm to your firearms dealer or contact the manufacturer directly.
6. **Store your firearm safely and securely to prevent unauthorized use.** Firearms and ammunition should be stored separately. When the firearm is not in your hands, you must still consider safety. Use a safety device on the firearm, such as a trigger lock or cable lock, so it cannot be fired. Store it unloaded in a locked container, such as a lock box or a firearm safe. Store your firearm in a different location than the ammunition. For maximum safety, you should use both a locking device and a storage container.
7. **Never use Alcohol, Over the Counter, Prescription, or other drugs before or while handling a firearm.** These substances are likely to impair normal mental or physical bodily functions and must not be used before or while handling or shooting firearms.



BREAK-IN PROCEDURES

Please read "Breaking In Your New Firearm" and watch the videos under "Cleaning Videos", both of which can be found on our technical page at POF-USA.COM. Make sure you clean and lubricate your firearm using the techniques shown in the video, especially the cleaning of the chamber.

Breaking In Your New Firearm

1. Thoroughly clean the chamber of your new firearm, and clean after every shooting session. Check out our links on the technical page for cleaning procedures and tips.
<http://pof-usa.com/technical-support/>
2. Generously lubricate the bolt with your favorite firearm lubricant. As your firearm breaks in, less lubrication will be needed and after a few hundred rounds a light wipe will be sufficient.
3. There is no break-in required for the barrel, simply clean it at the end of each shooting session.
4. POF-USA only recommends the use of factory new ammo and cannot offer advice or tips regarding hand loading or reloaded ammo.



CYCLE OF FUNCTION

There are five steps in the cycle of function of the POF-USA Phoenix after a loaded magazine is inserted into the firearm.

FEEDING

As the bolt is released from its rearward position, the bolt assembly moves forward, allowing the lower portion of the bolt to make contact with the rear of the cartridge as it sits in the magazine. The cartridge is stripped from the magazine and begins forward movement toward the chamber.

CHAMBERING

As the cartridge enters the chamber, the extractor snaps over the rim of the cartridge. The forward motion of the bolt is stopped once the cartridge reaches proper headspace.

FIRING

The safety is moved to the firing position. The trigger is pressed, releasing the hammer. The hammer spring drives the hammer forward, striking the firing pin. The firing pin strikes the cartridge primer, causing detonation.

EXTRACTION AND EJECTION

After firing, the gasses that propel the bullet forward also move the bolt rearward, beginning extraction and ejection. The bolt retracts and the spent case is pulled free from the chamber by the extractor. As the bolt continues to move rearward, the case impacts the fixed ejector, flipping the cartridge out through the ejector port on the right side of the receiver.

COCKING

The rearward movement of the bolt forces the hammer down into the receiver and compresses the hammer spring, cocking the hammer into the firing position.

GENERAL OPERATION

Operation Of Safety

The manual safety mechanism is located above the trigger on the left side (and right if ambidextrous equipped) of the lower receiver. The safety can be moved to “SAFE” anytime the hammer is cocked. When the safety is on, it blocks the trigger. The safety should always be kept in “SAFE” mode when loading or unloading the firearm and should be kept in “SAFE” mode at all times unless firing the firearm. Firearms are in the “SAFE” position when the lever is in a horizontal position. **(See Figures 1 & 2 below).**



Figure 1
“SAFE”



Figure 2
“FIRE”

Keep the safety on unless firing. Always move the safety fully to its intended position and check it. The safety is not “ON” unless it is completely in position. Never depend on a safety mechanism or any mechanical device to justify careless handling or permitting the firearm to point in an unsafe direction. The only “safe” firearm is one in which the bolt is open, the chamber is empty, there is no magazine in it, and the muzzle is pointed in a safe direction.

KNOW HOW TO USE THE SAFETY

Operation of Bolt Catch

POF-USA firearms are designed so that the bolt will remain open after the last shot has been fired, provided there is a correctly functioning magazine in the firearm. When the magazine is empty, the magazine follower engages the bolt catch, which retains the bolt in the rearward position.

WARNING: The bolt catch is NOT a safety device. It should not be used to hold back the bolt when there are cartridges in the magazine. A slight jar to the butt end of the firearm can cause the bolt catch to disengage, allowing the bolt to go forward and feed a cartridge into the chamber.

 The bolt catch should be used to hold the bolt in its rearward position only when the chamber is empty, and an empty magazine is in place.

To hold the bolt open:


1. Put safety on "SAFE". 
2. Pull the charging handle all the way to the rear.
3. Depress the bottom part of the bolt catch and allow the bolt to move forward until it stops.
(See Figure 3)



Figure 3

To release, allowing the bolt to move forward, KEEP SELECTOR ON SAFE and either:

1. Remove the magazine, draw the charging handle to the rear, and release. Allow the handle to spring forward freely. Do not “ride” the charging handle or otherwise retard the forward motion.
2. Push the top part of the bolt catch toward the lower receiver and the bolt will release. **(See Figure 4)**



Figure 4

3. Additionally, you may depress the bolt release lever on the right side of the firearm. **(See Figure 5)**



Figure 5

AMMUNITION

POF-USA only recommends the use of factory new ammunition loaded in accordance with U.S. industry practice and cannot offer any advice or tips regarding hand loaded or reloaded ammunition. The Phoenix is rated for +P and standard pressure 9X19 ammunition. The Phoenix is **NOT** rated for +P+ 9x19 ammunition. Damages due to high pressure, reloaded, or non-standard ammunition is not covered under warranty.

Use only high-quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent, or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. Use only ammunition of the caliber for which your firearm is chambered. The proper caliber is permanently engraved on the barrel of the firearm; never attempt to use ammunition of any other caliber.

Death, serious injury and damage can result from the use of wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Always wear eye protection and hearing protection while discharging your firearm.

ONLY USE FACTORY AMMUNITION LOADED TO U.S. INDUSTRY STANDARDS

POF-USA SPECIFICALLY DISCLAIMS ANY RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN POF-USA FIREARMS OF FAULTY, NON-STANDARD, "REMANUFACTURED", HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

WARNING-LEAD EXPOSURE

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD



MAGAZINES

The Phoenix comes with a 20-round magazine where legally permitted. This magazine is manufactured by POF-USA and is proprietary to POF-USA. Firearms supplied to states with magazine restrictions are shipped with the appropriate magazine based upon the state restriction.

DAMAGED, NON-STANDARD, OR IMPROPERLY ASSEMBLED MAGAZINES

SHOULD NOT BE USED – THEY CAN CAUSE THE FIREARM TO MALFUNCTION

Loading

Use only clean, dry ammunition of the proper caliber manufactured to U.S. Industry specifications, in good condition. Place the cartridge between the feed lips of the magazine, push the rim of the cartridge down on the follower of the magazine at the widest point near the center. With the follower pushed down, slide the round toward the rear of the magazine. Confirm that the rim of the case is pushed as far rearward in the feed lips as possible. Each round after the first is pressed against the case of the round already positioned in the magazine. Repeat the process until the desired number of cartridges are loaded.



If using the magazine loader, follow the steps outlined below.

All magazines are shipped with a POF-USA magazine loader. Orient the magazine loader onto the magazine as shown. With the magazine loader/magazine in one hand, pick up a round with the other. Press the magazine loader down onto the follower or last loaded round. Begin to slide the next round into place. When the round reaches the tang on the magazine loader begin to lift the loader and finish sliding the round into place until the rim meets the back of the feed lips.



Inserting

The magazine may be inserted with the bolt either closed or open (see Operation Of The Bolt Catch on page 15). More force will be required to insert the magazine with the bolt in the closed position to overcome the bolt.

1. Hold the magazine as shown and insert it into the magazine well until it is seated/latched. **(See Figure 6)**
2. Check to assure it is securely latched in place by pulling on the magazine, it should not come out.



Figure 6

Removing

To remove the magazine, push the magazine catch button (right side) or the ambi lever (left side) towards the center of the lower receiver. **(See Figure 7 & 8)** until the magazine drops out of the magazine well. Avoid letting the magazine drop to the ground, this will prevent the possibility of damage to the magazine and minimize the possibility of magazine related malfunctions. If the magazine is full of ammunition, you may need to assist its removal by applying a slight downward tug on the magazine body until it clears the magazine well.




Figure 7




Figure 8

LOAD AND FIRE WITH A MAGAZINE

Safe firearm handling should be practiced with an unloaded firearm until you can perform each of the following steps with skill and confidence. Please read this manual completely prior to operating your POF-USA firearm.





1. Be certain the muzzle is pointed in a safe direction.
2. Before inserting a loaded magazine, engage the bolt catch so that the bolt is held open.
3. Verify the chamber is empty. Move the safety selector to the "ON" or "SAFE"  position.
4. Insert a loaded magazine into the magazine well and release the bolt catch by either depressing the pad on the left side or draw the charging handle to the rear and release. Allow the handle to spring forward freely. Do not "ride" the charging handle or otherwise restrict the forward motion. A cartridge will be stripped from the magazine and chambered by the motion of the bolt moving forward.

WARNING: *If cartridges do not feed smoothly from the magazine into the chamber, then do not use the firearm until the problem is corrected (See CLEAR A MALFUNCTION, Page 26)*

5. The firearm is now cocked, and a cartridge is chambered. Visually check to be certain the safety is in the "ON" or in the "SAFE"  position, and the firearm is pointed in a safe direction.

WARNING: DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE.

KEEP THE SAFETY "ON"  UNLESS ACTUALLY FIRING

6. When you are ready to fire, move the safety to the "FIRE"  position.
7. The firearm will fire one shot each time the trigger is pulled until the magazine is empty. A portion of the gas produced by the combustion of the powder in the cartridge is used to cycle the bolt. This process ejects the fired cartridge case, re-cocks the firearm and loads a new cartridge from the magazine into the chamber.
8. Immediately following the firing of the cartridge and if no other cartridges are to be fired, put the safety in the "SAFE"  position while the firearm is still pointed in a safe direction. The safety should always be moved to the "SAFE"  position as soon as firing is completed, and it should be on "SAFE"  at all times except when the firearm is on target and being fired.
9. When the last cartridge in the magazine has been fired, the bolt catch should automatically engage and hold the bolt in the rearward open position.

IF DROPPED OR STRUCK WITH THE SAFETY "OFF", THE FIREARM MAY FIRE.

KEEP THE CHAMBER EMPTY UNLESS ACTUALLY FIRING!

KEEP THE SAFETY ON THE "SAFE"  POSITION UNLESS ACTUALLY FIRING!

A FIREARM MAY FIRE IF DROPPED.

LOAD AND FIRE WITHOUT MAGAZINE


Your firearm can be used as a single shot in the absence of a magazine or for training purposes. To do so, follow steps 1 & 2 above then manually load a cartridge into the chamber. Then follow steps 4 & 5 (disregard magazine). Note that the bolt will not automatically lock back after the cartridge is fired and ejected. Engage the safety between shots.

CAUTION:

It is not recommended or advised to chamber the same round of ammunition multiple times. Doing so may induce a slam fire scenario or a catastrophic cartridge failure.

UNLOAD





WARNING: This sequence must be followed exactly. Failure to do so can result in the firearm's chamber becoming unintentionally loaded with a cartridge!

1. Keep the muzzle pointed in a safe direction at all times and keep your fingers outside the trigger guard. Rotate the safety to the "SAFE"  position.
2. Remove the magazine. **REMEMBER** that even though the magazine has been removed, a cartridge remaining in the chamber can still be fired!
3. Pull the charging handle all the way to the rear, extracting and ejecting the cartridge in the chamber.
4. When the bolt is fully retracted, lock the bolt back using the appropriate method described on page 15.
5. Always visually double check the chamber to be certain it is empty.



6. The only "safe" firearm is one in which the bolt is open, and the chamber and magazine are empty, and the muzzle is pointed in a safe direction.

TO RELOAD THE FIREARM

1. Firing all cartridges in the magazine and the chamber will cause the bolt to automatically lock open. Keep the firearm pointed in a safe direction. Put the safety in the "SAFE"  position. Removal of the magazine can be accomplished by pressing inward on the magazine catch button with the thumb or forefinger. The magazine should fall free from the firearm of its own weight. To avoid the possibility of damage to the magazine, do not let it fall to the ground.
2. Insert a loaded magazine. **WARNING:** The bolt catch is held in place by friction between the bolt face and the rear surface of the bolt catch. Therefore, when there is a loaded magazine in place and the firearm is jarred, the bolt can release and chamber a cartridge.
3. Release the bolt by the methods described on page 16. A cartridge will be chambered when the bolt shuts. **WARNING:** The firearm is ready for instant use once the bolt moves forward. If the firearm is not to be fired immediately, keep the safety on "SAFE" . When you are ready to fire, move the selector to the "FIRE"  position and resume firing, putting the safety back on "SAFE"  when you cease firing, even for a moment.

EXTRACT AND EJECT A CHAMBERED CARTRIDGE

When the firearm is fired, the same gas pressure that drives the bullet forward pushes the bolt to the rear. This action causes extraction and ejection of the fired cartridge case. If a cartridge fails to fire or if the shooter wishes to eject the chambered cartridge manually, follow the procedure described in "UNLOAD" on page 22. When the charging handle is operated, there can be a failure to extract the cartridge from the chamber, or a failure to eject the cartridge clear of the firearm. These failures usually are the result of the charging handle not being pulled rearward forcefully. If this situation occurs, the user must:

1. Visually check the chamber after opening the action. If the charging handle is not vigorously retracted, the extracted cartridge can be "ejected" into the magazine area.
2. If an empty magazine is in the firearm when the charging handle is being retracted, the cartridge may drop on top of the magazine or remain held to the bolt face by the extractor. Then, when the bolt goes forward, the cartridge will be chambered again!
3. Thoroughly clean the chamber and the extractor as often as necessary.

WARNING: ALWAYS REMOVE THE MAGAZINE BEFORE CLEARING THE CHAMBER. YOU MUST VISUALLY AND PHYSICALLY CHECK TO ENSURE THAT NO CARTRIDGES REMAIN IN THE FIREARM.

BORE OBSTRUCTION

Immediately stop shooting and keep the firearm pointed in a safe direction whenever:

- You have difficulty in, or feel unusual resistance in, chambering a cartridge.
- A cartridge misfires (does not go off).
- The mechanism fails to extract a fired cartridge case.
- Unburned grains of propellant powder are discovered spilled in the mechanism.
- A shot sounds weak or abnormal. It is possible that a bullet is lodged part way down the barrel.

Firing a subsequent bullet into the obstructed barrel can damage the firearm and cause serious injury to the shooter or to bystanders.



Excess oil, grease, or water may form an obstruction, which may cause damage and injury. If you suspect that your rifle may have excess oil, grease, or other contaminants in the barrel, or if it may have been exposed to humid conditions (which may cause condensation), or to rain or snow which might have entered the bore, clean the entire firearm. Inspect the bore visually to be sure that it is perfectly clear.

A firearm user should recognize that a lodged bullet is a common form of bore obstruction. The following information on how a bullet may become lodged in the bore, and how it should be removed, deserves careful reading and understanding.

Bullets can become lodged in the barrel when:

1. The cartridge contains no powder, insufficient powder, or the powder fails to ignite and only the primer charge ignites, producing insufficient force to propel the bullet out of the bore.
2. Extracting a cartridge from the chamber (unloading). If the bullet is not crimped tightly enough in the cartridge case, the bullet may stick in the bore, with only the case being extracted.

When either of the above described (1 or 2) situations occur, proceed as follows *with the firearm pointing in a safe direction*:

1. If the firearm is cocked, move the safety to the "SAFE"  position.
2. Remove the magazine from the firearm.
3. Retract the charging handle and lock it in the open position. Retracting the charging handle should remove the cartridge case. Be certain the safety is in the "SAFE"  position.
4. Check the chamber to be certain there is no cartridge case in it – if there is, extract it before proceeding with steps 5 and 6.

Always check the bore for an obstruction if you experience difficulty in chambering a cartridge, a failure to extract, have a misfire, or the firearm does not make a normal report on firing.




5. After making sure the chamber is clear and the magazine is removed, close the bolt, disengage the take down pin, remove the bolt as directed under the “Disassembly” section on page 28. Inspect the bore visually and with a rod as necessary.
6. If the bore is obstructed, insert a proper size cleaning rod (without a tip or brush) into the bore from the muzzle and dislodge and remove the bullet. If the bullet does not readily dislodge, it may be necessary to lightly tap the handle end of the cleaning rod. If such efforts fail to dislodge the bullet, take the firearm to a gunsmith.
7. Inspect the bore to be certain it is free of unburned powder particles or any other debris. At the same time clean the magazine, the magazine well, and other areas of the mechanism of unburned powder grains.

If the bullet cannot be dislodged by tapping it with a cleaning rod, take the firearm to a gunsmith or certified POF-USA Armorer.

DO NOT ATTEMPT TO REMOVE A LODGED BULLET USING A BLANK CARTRIDGE, A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED, OR BY ANY MEANS OTHER THAN THE USE OF THE PROPER SIZE CLEANING ROD AND REASONABLE FORCE APPLIED TO THE ROD. BE CERTAIN ALL LOOSE POWDER HAS BEEN REMOVED FROM THE BORE AND ACTION BEFORE INTRODUCING THE ROD INTO THE BORE. NEVER TRY TO SHOOT OUT A BORE OBSTRUCTION!

CLEAR A MALFUNCTION

If you experience a malfunction, study the situation to determine the nature of the malfunction and how best to clear it. Any auto-loading firearm may occasionally malfunction. If it does:

1. Be certain the muzzle is pointed in a safe direction and the safety is in the "SAFE"  position.
2. When attempting to free a stuck cartridge, do not use any type of tool that is likely to act as a "firing pin" and discharge the cartridge should the tool impact on the primer. Never use a cartridge as a "tool."
3. After clearing a malfunction, inspect the firearm mechanism to determine if dirt or debris might be the cause of the problem. Excess lubricant or grease can cause cartridges to feed sluggishly. An accumulation of grease, dirt or powder grains in the magazine can contribute to cartridge feeding problems.
4. After clearing a malfunction, inspect all cartridges that have been removed from the firearm. Safely dispose of any cartridges which are dented or nicked or have bullets that are loose or improperly positioned in the cartridge case.
5. If it appears that the gun and magazine are not at fault and that the malfunction was caused by the type of cartridge being used, then try another type or brand of cartridge.
6. If the above procedures do not result in a smooth and reliable feeding firearm, do not use the firearm until it feeds cartridges smoothly and reliably. The firearm should be returned directly to POF-USA for repair. Contact TECHNICAL@POF-USA.COM for packing and shipping information.
7. If a cartridge or shell is caught between the bolt and receiver, put the safety on "SAFE" , retract the bolt using the charging handle, and lock it in the open position using the bolt catch. Remove the magazine; then remove the stuck case.
8. If a fired cartridge case is in the chamber, use a cleaning rod to knock it out.
9. If an unfired cartridge is stuck in the chamber, keep the muzzle pointed in a safe direction with the safety in the "SAFE"  position. Close the bolt, disengage the take down pin, remove the bolt, and remove the unfired cartridge from the chamber end rather than trying to dislodge it with a cleaning rod inserted from the muzzle. Use a 3/16" brass rod which has one end shaped like a screwdriver tip. Insert the tip in the extractor groove of the cartridge. Use the face of the ejection port as a fulcrum and carefully pry out the cartridge. Be careful not to strike the primer area of the live cartridge! Vigorously brush-clean the chamber with solvent after clearing any malfunction involving the chamber.

Examine fired cartridge cases. If fired cases have bulged heads or show splits on any part of the case, stop using that ammunition. If the problem persists with different types of ammunition, contact technical@pof-usa.com.

Minimize Malfunctions

Auto-loading firearms of all makes and types occasionally malfunction when a cartridge fails to feed from the magazine to the chamber, or when a cartridge (or fired case) fails to properly extract and eject. To minimize the possibility of such occurrences the gun user should:

1. Use ammunition of the correct caliber and type which is loaded to industry specifications. Avoid reloads, remanufactured cartridges, and cartridges that are dirty, corroded, or deformed.
2. Clean and lubricate the gun in accordance with the instructions in this manual and the instructional videos on the POF-USA website.
3. If the mechanism shows signs of not functioning correctly, or if a part is damaged or broken, do not use the firearm. Have it inspected and repaired.
4. Use only high-quality magazines and carefully load the magazine. Do not exceed the stated magazine capacity.
5. Do not “ride” the charging handle when chambering a cartridge from the magazine. The bolt should be permitted to snap forward under the full force of the buffer spring. If a cartridge does not fully chamber, use the forward assist no more than twice to force the bolt closed. If the cartridge is still not chambered completely, the round should be cleared as a malfunction.
6. To minimize the probability of an unfired cartridge causing a malfunction should it “fall back” onto the magazine, remove the magazine *before* retracting the bolt. When extracting an unfired cartridge, tip the right side of the firearm towards the ground so that gravity will assist the cartridge to fall clear of the ejection port. Always retract the charging handle briskly when extracting a live cartridge. Take care to see that a cartridge is not forcibly ejected against a surface where the primer might be set off.

DISASSEMBLY

1. With the firearm pointing in a safe direction, safety in the "SAFE" position, remove the magazine by pushing the magazine catch button inward to release the magazine, while drawing magazine down.

NOTE: Hammer must be cocked to place the selector in the "SAFE" position. Again, be sure chamber is empty!

2. On the left-hand side of the lower receiver push the rear take down pin to the right. From the right side of the firearm, pull the pin outward until the detent stops any additional travel.



3. Tip the upper receiver forward on the front pivot pin, remove the bolt from the upper receiver.



4. If desired, remove the upper receiver from the lower receiver by pushing the pivot pin on the left side of the lower receiver to the right. Reach to the right-hand side of the lower receiver and pull the pivot pin to the right until the detent stops any additional travel.



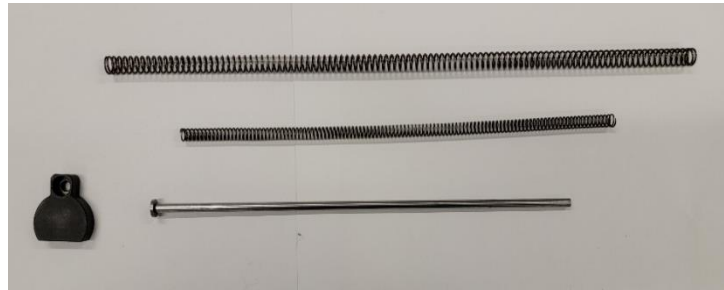
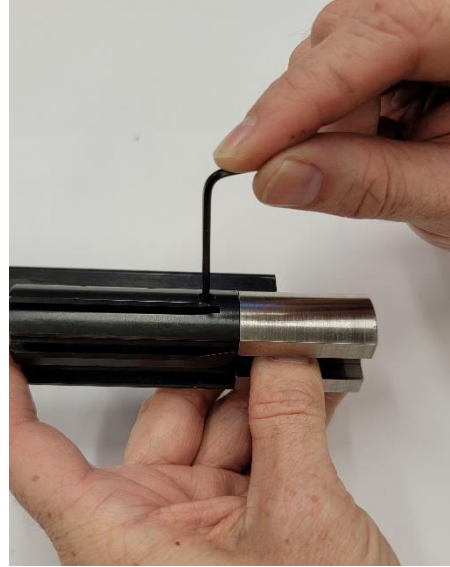
5. Lift the upper receiver off the lower receiver.

Bolt And Recoil Guide Rod Disassembly

1. Remove the recoil guide rod from the top of the bolt by pushing down on the recoil plate until the guide rod protrudes from the end of the spring retainer. While keeping tension down the bolt assembly, unscrew the recoil rod retaining screw. PLEASE NOTE: The springs will be under a significant load upon any compression by hand. It is strongly recommended to point the assembly away from yourself and others when removing the recoil assembly. As always, it is recommended to wear eye protection when handling any firearm or its components.



- Remove the firing pin by pressing on the hammer strike side. This will take tension off the firing pin retainer. Screw out the firing pin retainer with a 5/64 Hex wrench and then slide the firing pin and firing pin spring out of the rear of the bolt. PLEASE NOTE: Take special care when removing firing pin components. They may shoot out at high speed if improper technique is used.



Reassemble the bolt in reverse order of disassembly.

The bolt group is proprietary to POF-USA and is not interchangeable with other firearms.

CARE AND CLEANING

After each shooting session, at regular intervals, or whenever your firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions; disassemble, clean, and lubricate it using the techniques shown in the video that can be viewed here:

<http://pof-usa.com/technical-support/>

- Use only cleaning and lubrication products specifically designed for use on firearms.
- Do not use wire brushes on aluminum surfaces such as the upper/lower receivers, as this can scratch the finish.
- Follow all manufacturer's instructions and cautions when using cleaning and lubrication products.
- Wherever the term CLP (Cleaner-Lubricant-Protectant) or the word lubrication is used in this manual, it is interpreted to mean that you can use any lubricant designed for use on firearms.
- Wherever propellant gases directly contact operating system parts, carbon will build up. Carbon cannot be removed with a brush and must be scraped.

Basic Procedures:

1. Disassemble the firearm as described on pages 28-30.
2. Clean the barrel bore with a bore brush, patches, and solvent using a cleaning rod.
3. Remove powder residue from all components and wipe with a clean cloth.
4. Only use a light application of oil on the riding surfaces of the bolt group. Excessive oil will attract dust and dirt and may congeal in cold weather possibly interfering with the safe operation and reliable function of the firearm.

REASSEMBLY

Again, Be Sure Firearm and Magazines are Completely Unloaded!

1. **Reassemble the bolt into the upper receiver:**
 - a. Turn the upper receiver upside down so that the top of the firearm is pointing toward the ground.
 - b. Place the spring retaining key of the bolt into the channel in the upper receiver. Slide the bolt group into the upper receiver in the provided bore.
 - c. Once installed make sure that the recoil plate is pushed in before snapping the upper receiver back down on to the lower.
 - d. Reinsert the rear take down pin.

Care should be taken not to turn the upper receiver so that the bolt can slide out the back of the upper receiver.



2. Assemble the upper receiver to the lower receiver:

- a. Make sure the hammer is cocked, place the selector on "SAFE", and make sure both the take down pin and pivot pin are pushed completely to the right side of the lower receiver.
- b. Make sure the bolt is all the way forward in the upper receiver.
- c. Put the upper receiver onto the lower receiver and slide the upper receiver all the way rearward against the threaded section for the butt stock.
- d. Push the pivot pin into the receiver until the detent locks in the hole in the pivot pin. Push the take down pin into the receiver until the detent locks in the hole in the take down pin.

MAGAZINE DISASSEMBLY/ASSEMBLY

All POF-USA Phoenix 9MM magazines are designed to be disassembled and reassembled. Disassembly is only recommended when necessary, such as if the magazine is dirty to the point where it no longer functions reliably.

1. Press the button (lock plate) located on the bottom of the magazine baseplate.
2. While the button is pressed pinch the side tabs inward. PLEASE NOTE: The side tabs are manufactured to a tight tolerance to ensure locking of the magazine. Due to this, they may be difficult to depress. The use of a clamping device may be necessary to depress the side tabs fully.
3. With the side tabs depressed. The base plate should slide out of the magazine. Be mindful that the spring is still under pressure and may shoot out if not contained.
4. The spring and follower should then fall out of the magazine.
5. Reassemble all components in the same order and orientation that they were removed.

POF-USA FUNCTION TEST

Always keep the muzzle pointed in a safe direction. Treat every firearm as if it is loaded. Perform this test before every use of your firearm.

The function test should be completed before every firing session to ensure the firearm is safe to operate. If your firearm fails at any of the steps in this function test, follow the steps outlined in the “Disassembly” and “Care and Cleaning” sections to clean the firearm and trigger group. Attempt this function test again once you have maintained your firearm. If the firearm fails the function test again, contact your local certified gunsmith or Patriot Ordnance Factory at 623-561-9572 or technical@POF-USA.com for assistance.

- 1.) Verify the firearm is clear of any ammunition. There should be no magazine in the firearm, and no round in the chamber.



- 2.) Operate the charging handle, pulling it completely to the rear, then letting go to let it freely go into battery.
- 3.) Rotate the selector (safety) to the safe position.



- 4.) Press the trigger. The hammer should not fall, and there should be no audible noise.
- 5.) Rotate the selector (safety) to the fire/semi position.



- 6.) Press the trigger. There should be an audible “click” as the hammer falls.
- 7.) Continue pressing and hold the trigger to the rear. While maintaining pressure on the trigger, operate the charging handle (pulling it completely to the rear, then letting go to let it freely go into battery), then slowly rotate the selector to the safe position. Keep pressure on the trigger between these two operations. The trigger should reset (you should hear a “click”) but not release the hammer. There will be moderate resistance as you rotate the selector.



If you have a semi-automatic firearm, your function test is complete. If your firearm is fully automatic, proceed with steps 8-10.

- 8.) If equipped, rotate the selector to the automatic position.
- 9.) Press and hold the trigger to the rear, operate the charging handle three times.



- 10.) Release the trigger. There should be no trigger reset, and the hammer should have already fallen.

Your function test is now complete.

WARRANTY POLICIES

All POF-USA products are manufactured using the finest quality materials and have a limited lifetime warranty. All POF-USA firearms are warranted to be free from defective materials and workmanship. POF-USA will repair or replace only those parts as determined to be defective by the factory. This warranty is limited and does not extend to careless handling, abuse and misuse, unauthorized adjustments or modifications, use of improper ammunition, excessive or unreasonable use, rust or corrosion or barrel obstruction.

Altering or modifying parts is dangerous and will void the warranty. Your POF-USA firearm was manufactured to perform properly with the original parts as designed. It is your responsibility to make sure any parts you install are made for this firearm, installed correctly, and that neither the originals nor the replacement parts are altered or changed. Your POF-USA firearm is a complex precision tool with many parts that must operate correctly with other parts in order to maintain proper and safe operation. Putting your firearm together improperly or with incorrect or modified parts can result in a damaged firearm, serious personal injury, or death to you and/or others through malfunction. Always have a qualified armorer or gunsmith work on your POF-USA firearm systems or other firearms.

Shipping to and from POF-USA facilities, government fees, damages caused by failure to perform normal maintenance, sales outside the United States, damages due to high velocity, high pressure, reloaded, remanufactured, or other non-standard ammunition, consequential or incidental damages and /or expenses, any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this warranty.

It is the responsibility of the owner to assure the firearm is properly maintained.

To help us assist you better, please register your firearm through our Warranty Registration online form below. Warranty is established by registering online at:

<https://pof-usa.com/warranty-registration/>

For further technical assistance or to obtain warranty information on your POF-USA firearm, email technical support at technical@pof-usa.com.

Customers pay shipping when returning a product to POF-USA. POF-USA will pay return shipping charges for warranty repaired products to customers.

MAINTENANCE AND WEAR PARTS

POF has been manufacturing firearms and firearm components since 2002. Through extensive testing and use we have learned that any machine, including all firearms, will have certain parts that occasionally require maintenance, adjustments, or replacement. “Wearable” or “Consumable” parts are parts that, by their very nature, through use will not maintain absolute factory specifications forever and will need to be inspected periodically for functionality and safety. Some of these parts may have a finite life cycle which may be affected by use, abuse, or maintenance.

To address these parts on our products, it is recommended that a POF firearm be disassembled and inspected by a certified POF armorer or gunsmith at least annually. Many of the problems that The Factory has encountered with returned firearms involve these “Wearable” or “Consumable” parts and/or improper maintenance and cleaning.

“Wearable” or “Consumable” Parts

Below is a sample list of some wearable or consumable parts:

Springs

Springs are very important to the safe and reliable operation of any firearm. They tend to be one of the most overlooked parts when performing maintenance. When they become worn through use they take a set (become weak). This can change or adversely affect the operation or reliability of the firearm. In addition, any spring can be damaged, weakened, worn, or broken based on the use or abuse of the firearm and therefore should be inspected regularly and replaced as needed.



Extractors

Extractors are a high use component that must function correctly every time the firearm feeds or extracts a cartridge from the chamber to complete the cycles of operation. They are considered a “Wearable” part and should be inspected regularly and replaced as needed.

Firing Pins

The firing pin contacts the cartridge primer anytime a round is loaded and anytime the firearm is fired. This can cause damage to the face of the firing pin with use, and therefore should be inspected regularly and replaced as needed.

PARTS POLICY

Our Service Department maintains a full stock of replacement parts. Even though most gunsmiths have the knowledge, training, and the ability to make necessary repairs to your firearm, the skill and workmanship of any particular 3rd party gunsmith is beyond our control.

Should your firearm ever require service, we strongly recommend that you return it to POF-USA. A firearm is a precision instrument, and some replacement parts will require individual fitting to ensure correct operation. A wrong part, improper fitting, or incorrect mechanical adjustment may result in an unsafe condition or dangerous malfunction, damage to the firearm, or cause possible serious injury to the shooter or others.

POF-USA parts may only be installed in conjunction with: 1) Other parts that were designed and/or sold by POF-USA or 2) Parts that adhere to the safety and functional dimensional requirements of the M16, M4 carbine, or any subsequent variant military specifications or data packages.

IF ANY PART IS ORDERED WITHOUT RETURNING THE FIREARM TO POF-USA, the customer bears full responsibility for ensuring that the part supplied is correct for their particular firearm and is properly installed and fitted by a qualified gunsmith.

POF-USA IS NOT RESPONSIBLE FOR THE FUNCTIONING OF ANY FIREARM IN WHICH REPLACEMENT PARTS ARE INSTALLED BY OTHERS.



MODEL SPECIFIC (PHOENIX)

PLEASE BE AWARE OF THE FOLLOWING:

Ammunition (9MM)

As stated on page 17, POF-USA only recommends the use of factory loaded ammunition made to U.S standards. The use of "+P" ammunition has been tested in this firearm and, if new and factory loaded ammunition, is safe for general operation. Please NOTE: this ammunition will accelerate wear on all components and will not shoot as comfortably as standard ammunition. **POF-USA WILL NOT WARRANTY AND DISCLAIMS ANY RESPONSIBILITY FOR THE USE OF "+P+" AMMUNITION IN THIS FIREARM. THIS AMMUNITION IS NOT REGULATED OR RECOGNIZED AS AN OFFICIAL DESIGNATION AND THERE IS NO CONTROLLED SPECIFICATION TO WHICH IT IS MANUFACTURED.**

Through our relentless testing of this firearm and magazine, POF-USA has concluded that steel cased 9MM will only function reliably when cleaned thoroughly before use in the firearm. From the factory, most steel cased ammunition is coated with a corrosive protective coating to enhance the lifespan of the cases in storage and in shipping. This coating is known to cause friction issues when inside the magazine, thus causing erratic feeding. User experience may vary from our testing.

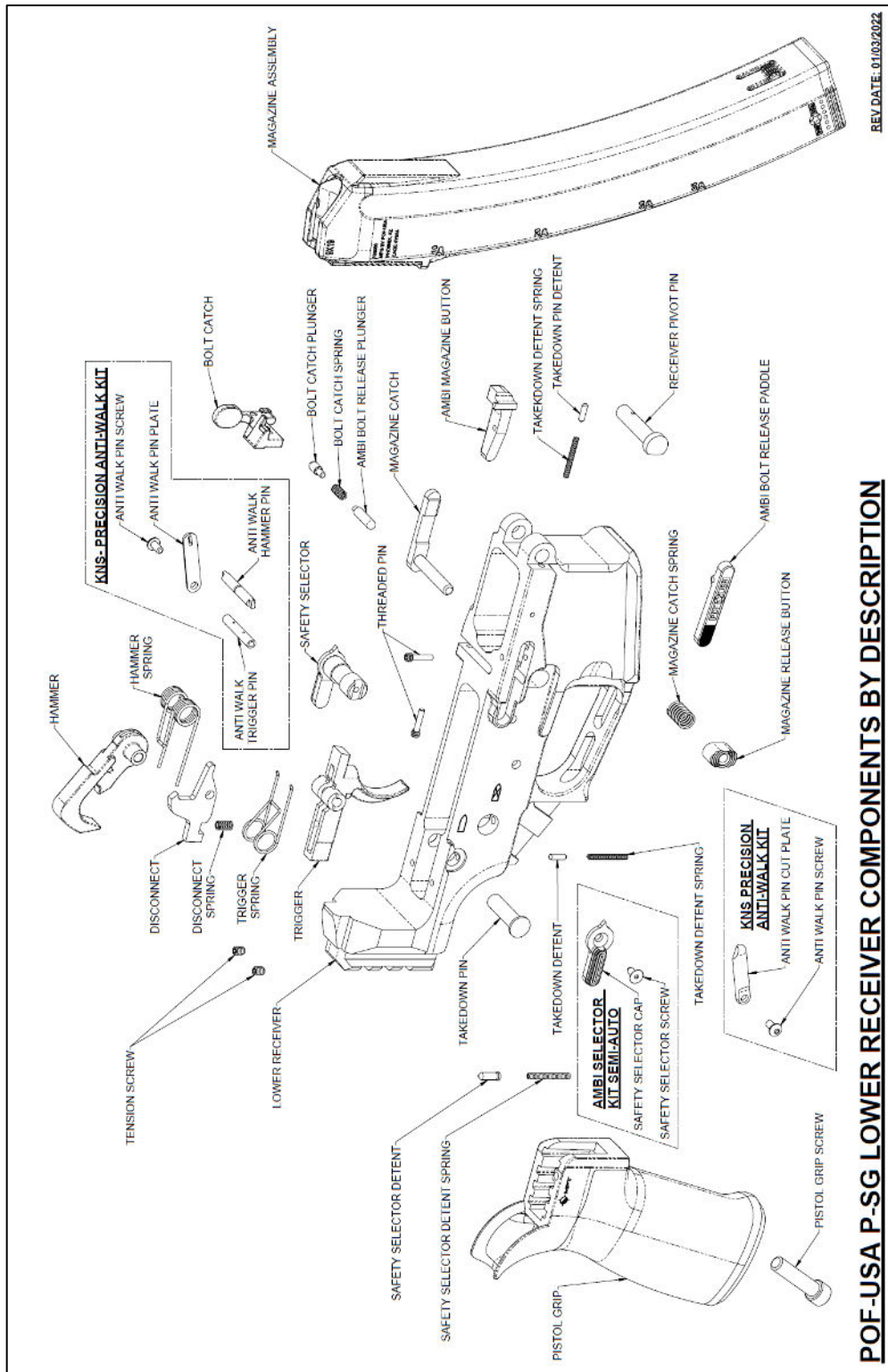
Trigger

POF-USA only guarantees the use of the **factory supplied trigger assembly** with this firearm. The use of any other non POF-USA approved trigger will not be guaranteed by the warranty, including, but not limited to, other non-designated POF-USA drop in triggers, and any trigger manufactured by another original equipment manufacturer.



DIAGRAMS

The following diagrams are provided to help you identify individual parts in your firearm.



POF-USA P-SG LOWER RECEIVER COMPONENTS BY DESCRIPTION



