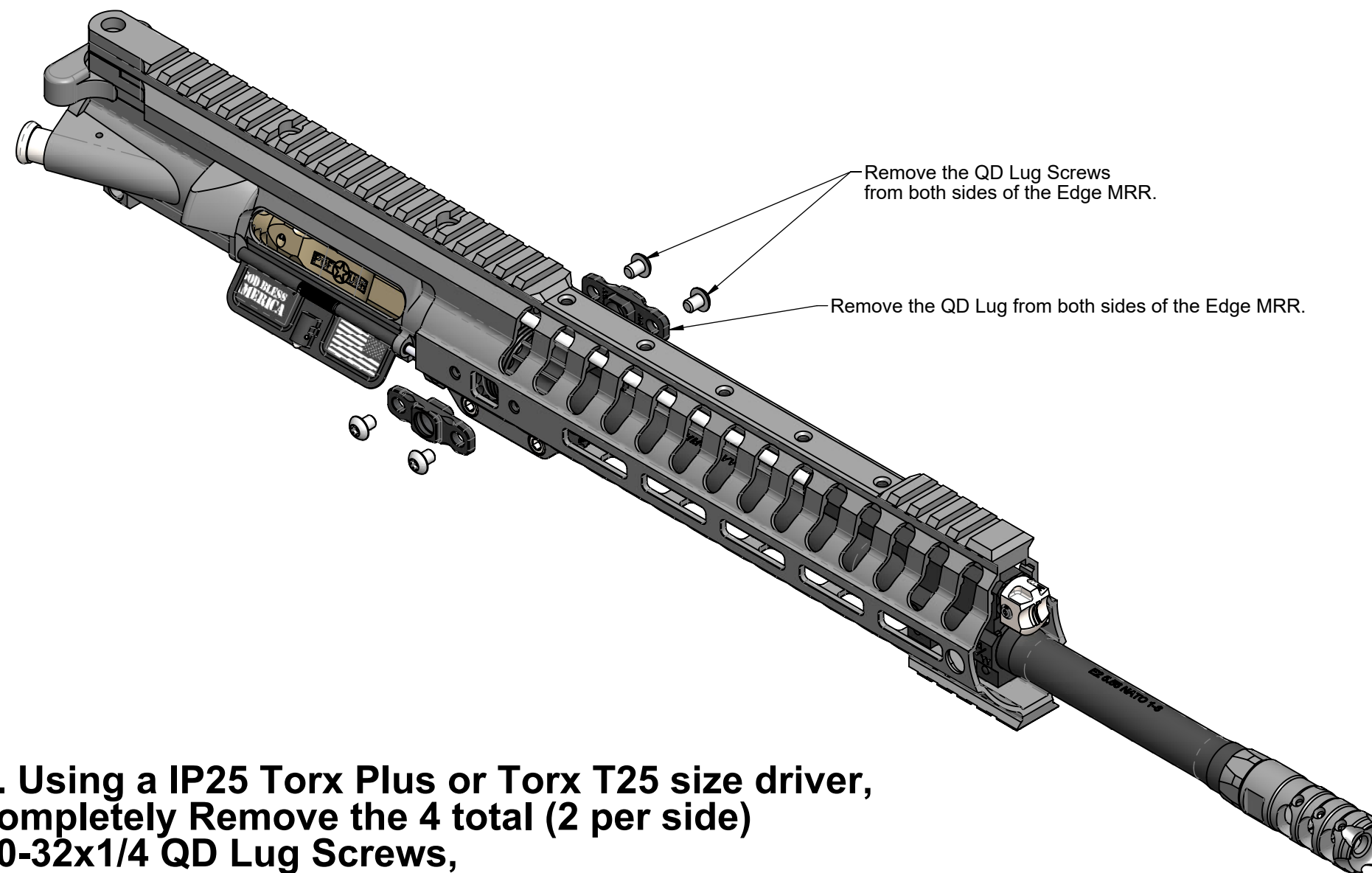




PATRIOT ORDNANCE FACTORY

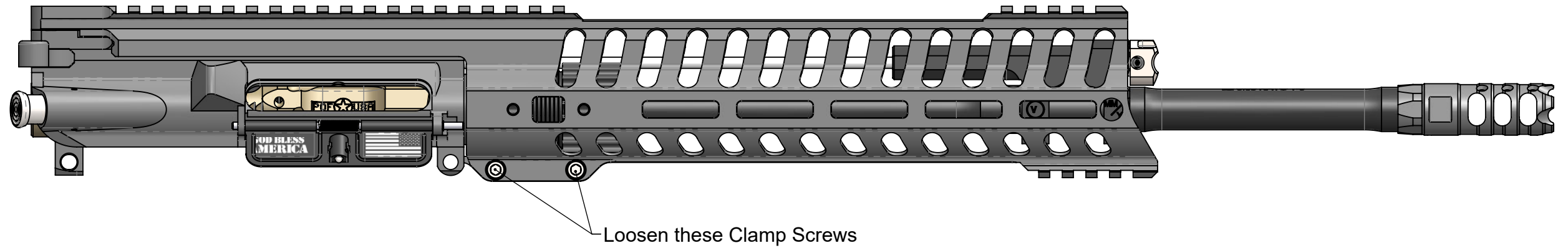
POF-USA EDGE Modular Receiver Rail Removal



1. Using a IP25 Torx Plus or Torx T25 size driver, completely Remove the 4 total (2 per side) 10-32x1/4 QD Lug Screws, and the 2 QD Lugs they fasten, from each side of the Edge MRR.



POF-USA EDGE Modular Receiver Rail Removal

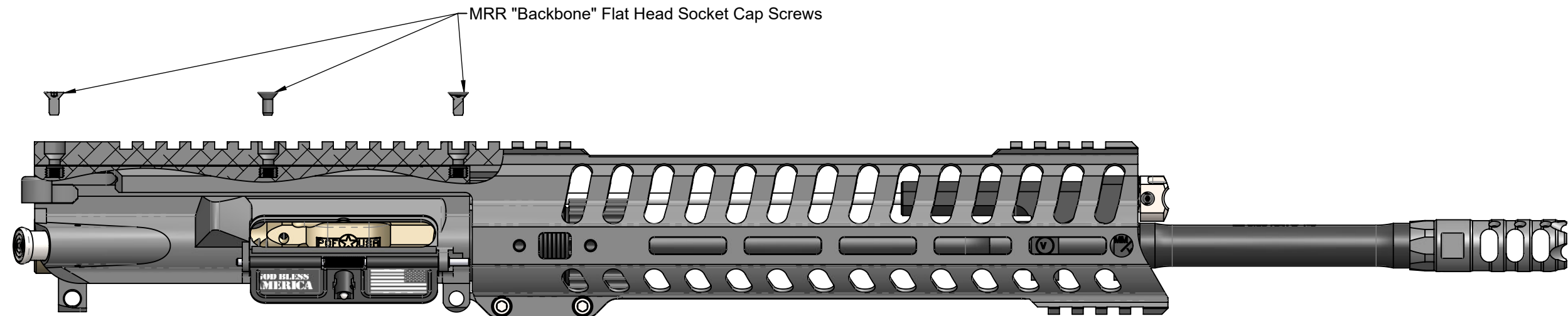


2. Using a 5/32 hex driver or hex wrench, loosen the 2 10-32x3/8 Socket Head Cap Screws that clamp the Edge MRR to the Heat Sink Barrel Nut.

***The screws do not need to be removed! They can just be loosened enough to allow the rail to slide off in a future step!**



POF-USA EDGE Modular Receiver Rail Removal

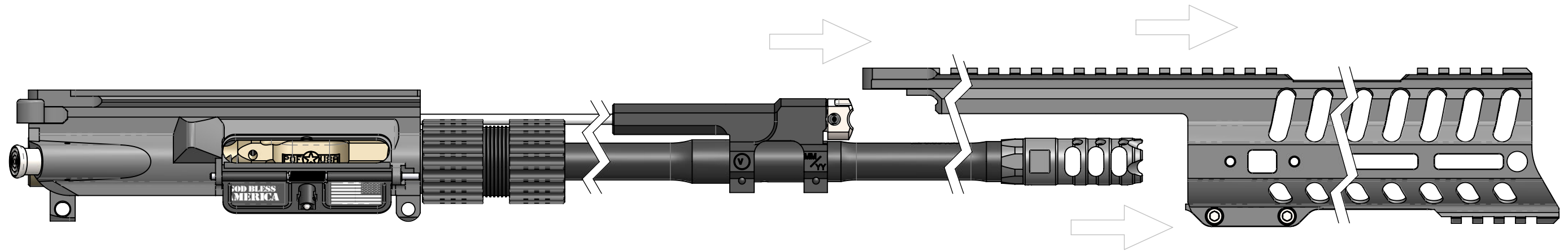


3. Using a IP20 Torx Plus or T20 Torx driver or wrench, remove the 8-32x3/8 "Backbone" Flat Head Socket Cap screws from the Edge MRR.

There are 3 screws on the P415/416 (shown) and the Revolution/CMR. There are 5 screws on the P308 (not shown).



POF-USA EDGE Modular Receiver Rail Removal



4. Slide the Edge MRR forward and remove it!